





DO NOT SCALE THE DRAWING
ASK IF IN DOUBT
UNLESS OTHERWISE SHOWN
ALL DIMENSIONS ARE IN MILLIMETERS
REMOVE SHARP EDGES & BURRS
CHAMFER 1 M.M. X 45°
MACHINING FINISH IN MICRONS :-
▽ 8 - 25 ▽▽▽ 1.6 - 8
▽▽▽ 0.025 - 1.6 ▽▽▽▽ < 0.025

DEVIATION FOR NON TOLERANCED DIMENSIONS (IS -2102)

DIAMETERS & LENGTHS UPTO & INCL. 6 +0.1	LENGTH IN M.M. OF SHORTER SIDE OF ANGLE UPTO & INCL.
6 - 30 +0.2	1 - 6 ± 1°-00
30 - 120 +0.3	6 - 30 ± 0°-30
120 - 315 +0.5	315 - 1000 +0.8
315 - 1000 +0.8	1000 - 2000 +1.2
1000 - 2000 +1.2	2000 - 4000 +2.0
2000 - 4000 +2.0	30-120 ± 0°-20
4000 & ABOVE +3.0	4000 - 120-400 ± 0°-10

SCEND&ASG

DES.CHKD
DRAWN
APPROVED
SIGN. DATE

PROJECTION A

SHAR CENTRAL DESIGNS & ADVANCED SYSTEMS GROUP
SATISH DHAWAN SPACE CENTRE SHAR
SRIHARIKOTA

1:15

DRG. NO.
10-03-SSLV-03-015/A1

SHEET 2 OF 2